

### Material - ASTM B240 ZA12

# Standard Specification for Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings

#### Group - Non-Ferrous Zinc Alloy

Sub Group - ASTM B240 Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	10.800 - 11.500		
Cadmium	Cd %	0.005 max.		
Copper	Cu %	0.500 - 1.200		
Iron	Fe %	0.050 max.	As-Cast or Aging	
Magnesium	Mg %	0.020 - 0.030		
Lead	Pb %	0.005 max.		
Tin	Sn %	0.002 max.		
Zinc	Zn %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	276 - 404
-	-	-	Yield Strength in Mpa	211 - 320
	-	-	Elongation in %	1 - 7
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in HB</mark>	89 - 100
-	-	-	Impact in Joule	25 - 29 @RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
ZA-12	ANSI/AA	USA	Casting	
B86 ZA12	ASTM	USA	Casting	
ZP1110	ISO	International	Casting	
ZP12	ISO	International	Casting	
Z35631	UNS	USA	Casting	
Z35633	UNS	USA	Casting	
-	-	-	-	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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