## GRAVITY CAST PUT. LTD. GRAVITY GROUP OF COMPANIES

## Material - ASTM B240 ZA12

## Standard Specification for Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings

Group - Non-Ferrous Zinc Alloy
Sub Group - ASTM B240 Zinc and Zinc-Aluminum (ZA) Alloys in Ingot Form for Foundry and Die Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Ingot and Casting

| Chemical Composition |  |  | Heat Treatment |  |
| :---: | :---: | :---: | :---: | :---: |
| Aluminium | Al \% | 10.800-11.500 | As-Cast or Aging |  |
| Cadmium | Cd \% | 0.005 max. |  |  |
| Copper | $\mathrm{Cu} \%$ | 0.500-1.200 |  |  |
| Iron | Fe \% | 0.050 max. |  |  |
| Magnesium | Mg \% | 0.020-0.030 |  |  |
| Lead | Pb \% | 0.005 max. |  |  |
| Tin | Sn \% | 0.002 max. |  |  |
| Zinc | Zn \% | Balance |  |  |
| - | - |  | Mechanical Properties |  |
| - | - | - | Tensile Strength in Mpa | 276-404 |
| - | - | - | Yield Strength in Mpa | 211-320 |
| - | - | - | Elongation in \% | 1-7 |
| - | - | - | Reduction of Area in \% | - |
| - | - | - | Hardness in HB | 89-100 |
| - | - | - | Impact in Joule | 25-29 @RT |


| Cross Reference Table |  |  |  |
| :---: | :---: | :---: | :---: |
| Material | Standard | Country | Grade Belong to the Industry |
| ZA-12 | ANSI/AA | USA | Casting |
| B86 ZA12 | ASTM | USA | Casting |
| ZP1110 | ISO | International | Casting |
| ZP12 | ISO | International | Casting |
| Z35631 | UNS | USA | Casting |
| Z35633 | UNS | USA | Casting |
| - | - | - | - |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. - Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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[^0]:    All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

